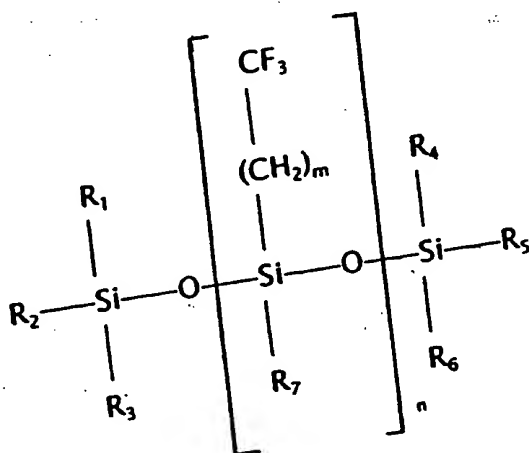


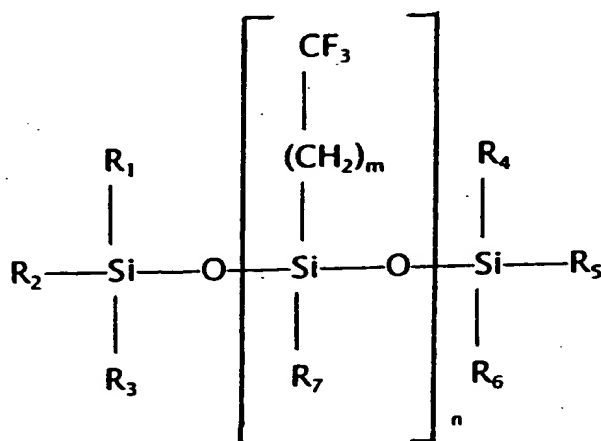
1 4. (Twice Amended) A method of forming a composition of matter
 2 comprising a cross-linked thermoset resin and from about 0.01 to 5%, by weight of an
 3 additive comprising a polyfluoroalkylsiloxane, said additive having a lower surface
 4 energy than that of said resin; said method comprising intimately admixing with a
 5 cross-linkable thermosetting resin providing composition (I) a
 6 polyfluoroalkylsiloxane having the formula:



7 wherein $R_1, R_2, R_3, R_4, R_5, R_6$ and R_7 may be the same or different and may be
 8 alkyl, cycloalkyl or aryl; R_7 may also be $-(CH_2)_m-CF_3$; m is an integer from 0 to 20,
 9 and n is an integer from 1 to 5,000;
 10 a silanol terminated derivative of said polyfluoroalkylsiloxane or a copolymer
 11 of said polyfluoroalkylsiloxane or a copolymer of said poly-fluoroalkylsiloxane with
 12 an alkyl, aryl or alkyl-aryl-siloxane;
 13 followed by subjecting said mixture to conditions which produce a cross-
 14 linked, thermoset solid resin wherein the concentration of said additive thorough a

B¹ 15 cross-section of said composition is lower in the interior thereof and higher at the
16 surfaces thereof.

1 11. (Twice Amended) A composition of matter comprising (1) a cross-linked
2 thermoset resin and (2) from about 0.01 to 5%, by weight, based on total weight of the
3 composition of a polyfluoroalkylsiloxane having the formula:



4 wherein R₁, R₂, R₃, R₄, R₅, R₆ and R₇ may be the same or different and may be
5 alkyl, cycloalkyl or aryl; R₇ may also be -(CH₂)-mCF₃; m is an integer from 0 to 20,
6 and n is an integer from 1 to 5,000;

7 a silanol terminated derivative of said polyfluoroalkylsiloxane or a copolymer
8 of said polyfluoroalkylsiloxane or a copolymer of said polyfluoro-alkylsiloxane with
9 an alkyl, aryl or alkyl-aryl-siloxane;

10 wherein the concentration of said polyfluoroalkylsiloxane through a cross-
11 section of said composition is lower in the interior thereof and higher at the surfaces
12 thereof.